Guide to Bench Jeweler Holding Tools

HOLDINGTOOLS

Jewelry is composed of small, oddsized components that must be held securely and safely for filing, sawing, drilling, setting, bending, etc.

Pin vises (A) — hold wire during filing, drill bits during sharpening, and tubing during setting.

Ring clamp (B) — holds rings and other small, noncrushable items firmly.

Inside/outside ring clamp (C) — exposes the entire outer surface for operations like setting, filing, and engraving.

Tweezers (D) — pick up and hold all kinds of small objects, sometimes during soldering.

Tube holder (E) — accepts rods and tubes for setting, filing, sawing, etc.

Large hand vise (F) — holds larger and less delicate items for filing, bending, sanding, sawing, etc.

Tube cutting jig (G) — holds a piece of tubing, wire, or rod at a fixed length during sawing or filing. A clamp secures the piece as the saw blade slips through a guide to cut flat and straight.



Small hand vise (H) — holds smaller items securely for many operations.

Precision filing block (I) — holds small pieces of sheet, wire, or tubing for precision sawing, filing, and bending at 45° and 90°.

Source: The Art of Jewelry Making, 1999